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The Toyota Way: 14 Management Principles from the World's Greatest Manufacturer by Jeffrey K. Liker © ISBN:0071392319 McGraw-Hill © 2004 (352 pages) This book explains the management principles and business philosophy behind Toyota's worldwide reputation for quality and reliability. It also shows managers in every industry how to improve business

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14 Principles of The Toyota Way. Principle #1 - "Base your management decisions on a long-term philosophy, even at the expense of short-term financial goals.". Principle #2 - "Create a continuous process flow to bring problems to the surface.". Principle #3 - "Use 'pull' systems to avoid overproduction.". Principle #4 - "Level out the workload (work like the tortoise, not the hare).".

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Executive Summary of the 14 Toyota Way Principles # Section I: Long-Term Philosophy # Principle 1. Base your management decisions on a long-term philosophy, even at the expense of short-term financial goals. Section II: The Right Process Will Produce the Right Results # Principle 2. Create continuous process flow to bring problems to the surface.

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The Toyota Way is the first audiobook for a general audience that explains the management principles and business philosophy behind Toyota's worldwide reputation for quality and reliability. Complete with profiles of organizations that have successfully adopted Toyota's principles, this book shows managers in every industry how to improve ...

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The Toyota Way is a set of principles and behaviors that underlie the Toyota Motor Corporation's managerial approach and production system. Toyota first summed up its philosophy, values, and manufacturing ideals in 2001, calling it "The Toyota Way 2001". It consists of principles in two key areas: continuous improvement, and respect for people.

[The Toyota Way - Wikipedia](#)

The Guide of the Toyota Way are 14 principles based on Jeff Liker's publication on the values and culture that distinguish Toyota management.

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Dissemination of the Toyota Way overseas, however, can be spotty, executives and analysts warn. ... it has often exported its manufacturing and management methods to 200,000 workers at 27 plants ...

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