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In 1964, Buick replaced the 215 with an iron-block engine of very similar architecture. The new "small block" engine had a bore of 3.75 in (95.3 mm) and a stroke of 3.4 in (86.4 mm) for a displacement of 300-cubic-inch (4.9 L). It retained the aluminum cylinder heads, intake manifold, and accessories of the 215 for a dry weight of 405 lb (184 kg).

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